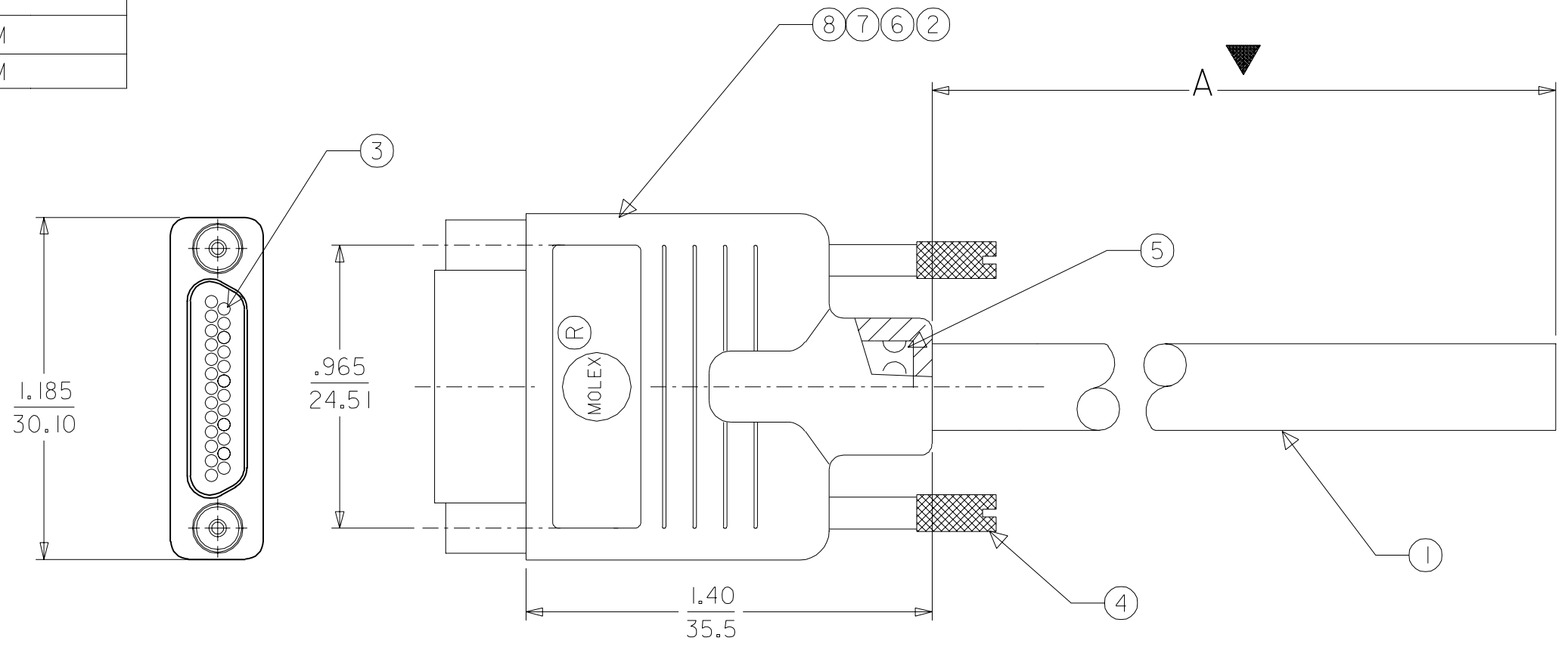


MATERIAL NO.	ENGINEERING NO.	DIM "A" +.5IN/12.7MM-0IN/MM
834249018	83424-9018	4.5 IN-114.3MM
834249019	83424-9019	18.5IN-469.9MM
834249020	83424-9020	36.5IN-927.1MM
834249017	83424-9017	48.5IN-1231.9MM
834249021	83424-9021	72.5IN-1841.5MM

SHELL	
1	BLK
2	BRN
3	RED
4	ORG
5	YEL
6	GRN
7	BLU
8	VIO
9	GRY
10	WHT
11	PNK
12	LT GRN
13	BLK/WHT
14	BRN/WHT
15	RED/WHT
16	ORG/WHT
17	GRN/WHT
18	BLU/WHT
19	VIO/WHT
20	RED/BLK
21	ORG/BLK
22	YEL/BLK
23	GRN/BLK
24	GRY/BLK
25	PNK/BLK



ITEM	QTY	DESCRIPTION
8	1	25 SKT, BACKSHELL, SUB-ASS'Y
7	1	25 SKT, INSULATOR, FRONT
6	1	25 SKT, INSULATOR, REAR
5	1	CRIMP RING, COMM MICRO-D SIZE 25
4	2	JACKSCREW, #2-56 X 2.0" LONG
3	25	CRIMP SKT W/30 MIL GOLD PLT, 50K/RL
2		COPPER FOIL, 15MM X 55MM
1	1	CABLE, 28AWG, 25 COND, AL.MYLAR+DRAIN+BRAID

4. MARKING: NONE
 3. REFER TO PS-83421-9000 FOR PRODUCT SPECIFICATION

2. MICRO D SUB: 25 SOCKET FEMALE CONNECTOR CRIMP TYPE.
 INSULATOR: THEROMOPLASTIC, UL 94V-0.
 CONTACT: COPPER ALLOY, 50u GOLD PLATED.
 INTERNAL BACKSHELL: STEEL, NICKEL PLATED.
 EXTERNAL SHROUD: NICKEL PLATED STEEL
 EXTERNAL INSULATOR: MOLDED PVC, COLOR: BLACK

1. CABLE: SUPPLIED BY VENDOR UL2464 , 28AWG, 25 CONNECTOR, TINNED COPPER, 7 STRANDS.
 WIRE INSULATION: PVC
 SHIELD: AL-FOIL/MYLAR. INCLUDING DRAIN WIRE & BRAID.
 OUTER CABLE JACKET: PVC, COLOR: BLACK
NOTES: UNLESS OTHERWISE SPECIFIED.

REDRAWN/REVISED	EC NO. ETC2004-0015	DRWN: JAL 03/07/17	CHK: RWD 03/07/18	APPR: RWD 03/07/21
B	REV	DESCRIPTION	QUALITY SYMBOLS	MAJOR = 1
			CRITICAL = 0	

GENERAL TOLERANCES: (UNLESS SPECIFIED)	
4 PLACES	±0. mm ±. INCH
3 PLACES	±0. mm ±.005 INCH
2 PLACES	±0.13 mm ±.010 INCH
1 PLACE	±0.25 mm ±. INCH
ANGULAR: ±2 °	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

SCALE NO: NE	DESIGN UNITS <input type="checkbox"/> mm <input checked="" type="checkbox"/> INCH
DRAWN BY & DATE JAL 03/07/17	
CHECKED BY & DATE RWD 03/07/18	
APPROVED BY & DATE RWD 03/07/21	
CAD FILENAME	SD-83424-007.DGN

DIMENSIONS: <input type="checkbox"/> mm <input checked="" type="checkbox"/> INCH <input type="checkbox"/> mm ONLY		SHT	REV
THIRD ANGLE PROJECTION			REVISE ON CAD ONLY
TITLE: CONNECTOR ASSEMBLY COMMERCIAL MICRO D PLUG 25 POSITION			
MOLEX INCORPORATED			
MATERIAL NO.	DRAWING NO.	SHEET NO.	
SEE CHART	SD-83424-007	1 OF 1	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.			SIZE B